

Work Order ID 151998

Monday, October 17, 2016 10:26:19 AM

151998

Page 1

Item ID: D500-572-011

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: MD369/MD500 Bearpaws

Start Date: 10/17/2016 Start Qty: 1.00

1

Cust Item ID:

Required Date: 10/17/2016 Req'd Qty: 1.00

1

Customer:

Reference: return to stk

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

D2435

Rev E1

IIND500-572

RevA

DAS
21
9-89

NOV 22 2016

100

Document Control

0.00

100

DOCUMENT CONTROL

DC

Memo

0.00

Doc.Control -USB or Paperwork

Photocopy bluefile and create labels per PPP D500-572-011 CHG005

1x

DAS
28
9-89

NOV 22 2016

110

0.00

110

QC

Memo

0.00

Quality Control

PULL FROM ENGINEERING TEST FIT
1 X D500-572-011 B145522

1x

DAS
28
9-89

NOV 22 2016

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Item ID: D500-572-011

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: MD369/MD500 Bearpaws

Start Date: 10/17/2016 Start Qty: 1.00

1

Cust Item ID:

Required Date: 10/17/2016 Req'd Qty: 1.00

1

Customer:

Reference: return to stk

Approvals:

Process Plan: _____

Date: _____

Tooling: _____

Date: _____

Run Start

NR1

QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
160	Pick Kit	0.00							
160									
Packaging	Memo	0.00				①	16-11-18		DAS 9 9-89
Packaging	ENSURE ALL PARTS ARE IN BOX								
170	QC4- 100% Inspect kits for completeness	0.00							
170									
QC	Memo	0.01				①	16-11-18		DAS 9 9-89
Quality Control	RE-INSPECT FOR COMPLETENESS								
180	Packaging	0.00							
180									
Packaging	Memo	0.00				/			DAS 28 9-89
Packaging	REPACKAGE PER PPP USING NEW B/N NEW LABELS REQ'D								NOV 22 2016
	Identify and pack for shipping as per PPPD500-572-011								
	LOCATION: FG013								

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Item ID: D500-572-011 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: MD369/MD500 Bearpaws
Start Date: 10/17/2016 Start Qty: 1.00 ***1*** Cust Item ID:
Required Date: 10/17/2016 Req'd Qty: 1.00 ***1*** Customer:
Reference: return to stk

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
190	QC21- Final Inspection - Work Order Release	0.00					DAS 21 9-89		
190									
QC	Memo	0.02						NOV 22 2016	
Quality Control									

DAS
21
9-89

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Picklist Print

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Work Order ID: 151998

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Parent Item: D500-572-011

D500-572-011

Parent Item Name: MD369/MD500 Bearpaws

Start Date: 10/17/2016

Required Date: 10/17/2016

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:C04.02.17Blank size changedKJ/JLM
IPP Rev:D 07-01-02 Was K10007 JLM
IPP Rev:E 08-01-09 Added Step 2 JLM Verified By:EC
IPP Rev:F 08-10-15 New Manufacturing Method JLM Verified By:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D500-572-011		Manufactured	No				Each	0.0000		1			
D500-572-011										DA			
MD369/MD500 Bearpaws										28			
										9-8			

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4. WEIGHT AND BALANCE

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
D500-572-011 Bearpaw Installation	8.5 lb 3.86 kg	0.0 in 0.0 m	0.0 lb-kp 0.0 m-kp	130 in 3.30 m	1105 in-lb 12.74 m-kp
D500-572-021 Narrow Bearpaw Installation	7.5 lb 3.41 kg	0.0 in 0.0 m	0.0 lb-kp 0.0 m-kp	130 in 3.30 m	975 in-lb 11.25 m-kp
D500-572-013 Bearpaw Installation	11.4 lb 5.17 kg	0.0 in 0.0 m	0.0 lb-kp 0.0 m-kp	128 in 3.25 m	1459 in-lb 16.80 m-kp
D600-572-015 Bearpaw Installation	11.4 lb 5.17 kg	0.0 in 0.0 m	0.0 lb-kp 0.0 m-kp	122 in 3.10 m	1391 in-lb 16.03 m-kp

5. PARTS LIST

Qty D500 -572 -011	Qty D500 -572 -021	Qty D500 -572 -013	Qty D600 -572 -015	Part Number	Description
X				D500-572-011	BEARPAW INSTALLATION
	X			D500-572-021	NARROW BEARPAW INSTALLATION
		X		D500-572-013	BEARPAW INSTALLATION
			X	D600-572-015	BEARPAW INSTALLATION
2				D2435	BEARPAW
	2			D2671	BEARPAW
		2		D2995	BEARPAW
			2	D2996	BEARPAW
4	4	4		D2182B050	RUBBER CUSHION
			4	D2182B060	RUBBER CUSHION
8	8	8	8	D2274	RADIUS BLOCK
4	4	4		D2438	CLAMP
			4	D2519	CLAMP
8	8	8	8	D2529	WASHER
		8	8	AN4-13A	BOLT
8	8			AN4-15A	BOLT
8	8	8	8	AN960JD416	WASHER
8	8	8	8	MS21042L4	NUT (OR MS21042-4)
2	2			QS200M44S	CLAMP
			4	QS100M24S	CLAMP

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Revision: A

Date: 01.02.21